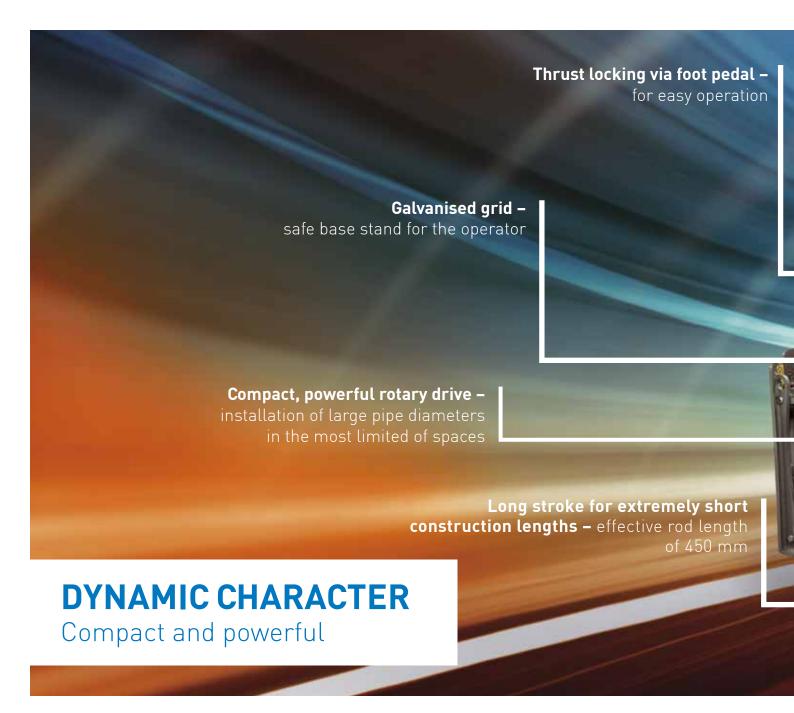


GRUNDOBORE<sup>200S</sup>
Manhole auger boring unit





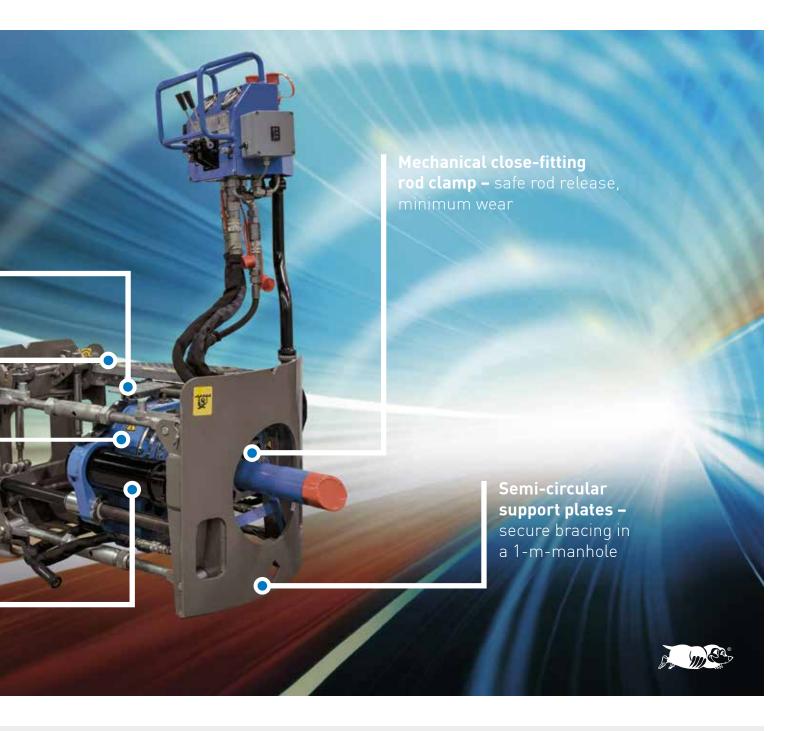
#### GRUNDOBORE<sup>200S</sup>

- With GRUNDOBORE<sup>2005</sup> pipe lines can be installed with high positional accuracy.
- The auger boring unit is especially suitable for installing property sewer connections as well as product and protection pipes up to OD 280
- Launch is possible from a circular 1-mmanhole or extremely small construction pits.

## **ROTARY DRIVE**

With quick-locking rods – simple rod connection, no screwing together at the rotary drive.





## CORE BIT GUIDE

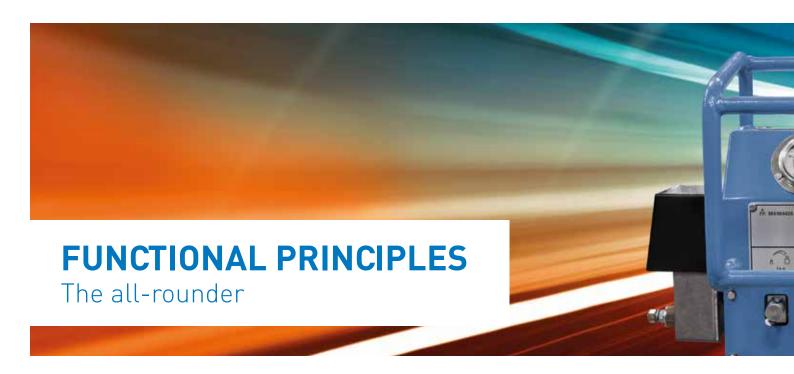
Rotating and stable – precise spot drilling of the manhole wall.



## **BORE DIRECTION**

Vertical adjustment of the drilling direction by +/- 11 % is possible after installing the machine.





# Auger boring

Standard application for establishing property sewer connections and crossings beneath roads and railway tracks.

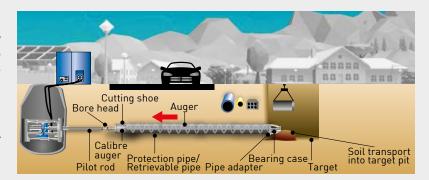
#### PHASE 1: Pilot rod installation

The pilot rods with the pilot bore head are pushed forward directionally (or non-directionally) from out of the manhole or pit.



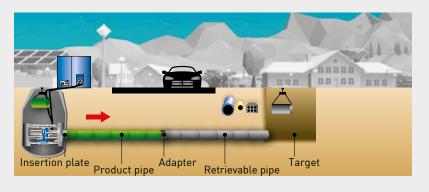
## PHASE 2: Upsizing bore

After installing the pilot rod, the drill rods are linked with the bore head and augers and pulled back towards the drill rig while rotating. Simultaneously the augers transport the soil into the target pit, and the casing pipes or retrievable steel pipes are pushed in over a bearing carrier at the end of the auger without the need for rotation.



#### PHASE 3: Pushing the pipe

By pressing in the product pipes from the direction of the drill rig, the retrievable pipes are pushed into the target pit and recovered from there.

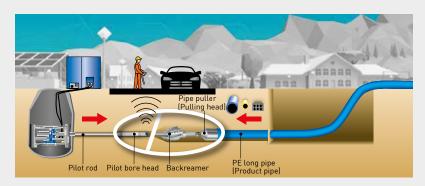




# Special applications

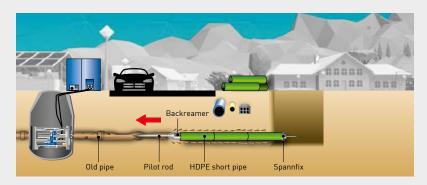
## LINEAR HDD METHOD

One special application is the creation of linear HDD bores in difficult stony and rocky ground conditions.

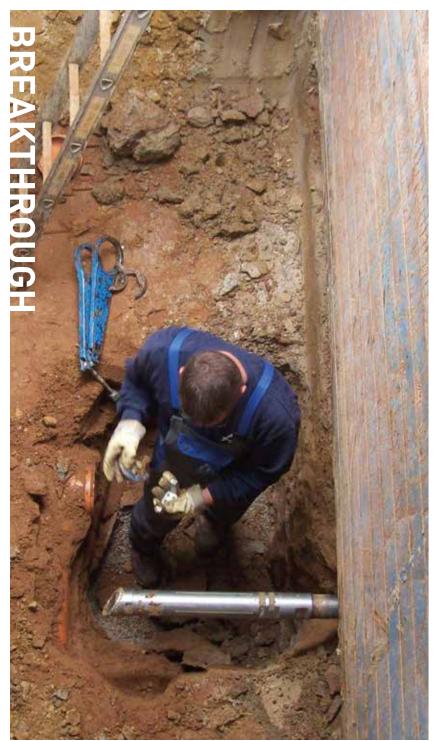


#### PIPE BURSTING METHOD

The renewal of property sewer service connections is another special application.

























## **CORE HOLE DRILL**



ADAPTER RODS WITH TRIPLE WING CUTTER BIT

non-directional



PILOT RODS WITH TRIPLE WING DRILL BIT



**SHOE PIPE** 



**CALIBRE AUGER DRILL** 



**HYDRAULIC UNIT TT HP-031** 



SUPPORT LAUNCH FRAME FOR PIT LAUNCH





TRANSMITTER HOUSING WITH STEERING HEAD

directional



**RETRIEVABLE PLUG-ON PIPE** 

**CONVEYOR AUGER** 

**BEARING CARRIER** 







## **ACCESSORIES FOR SPECIAL APPLICATIONS**

Available upon request

**HDD ACCESSORIES** 



## PIPE BURSTING ACCESSORIES







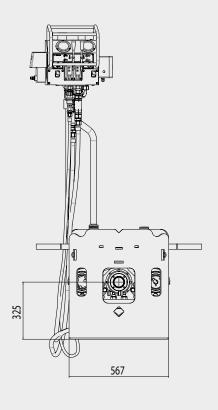
For launch from a manhole with a fracture opening of only  $\emptyset$  62.5 cm, the rig can be disassembled into its single components (bore drive with pressing cylinders/pressing frames).

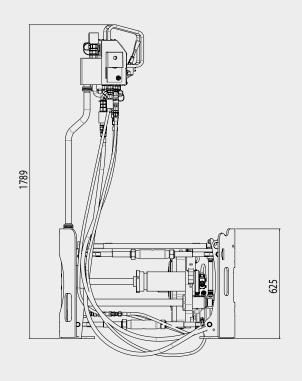


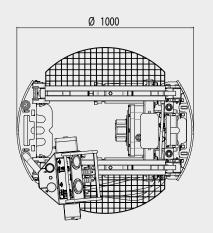
Support launch frame for pit launch.









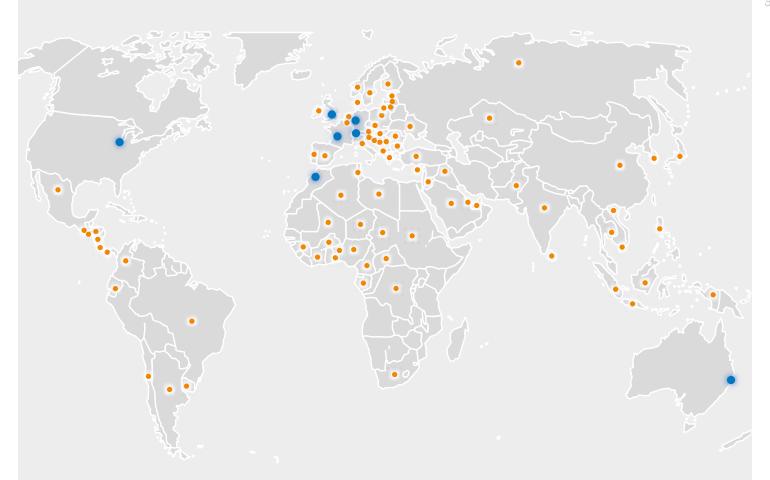


# Technical Data

GRUNDOBORE <sup>200S</sup>	
Max. thrust force	200 kN
Max. pulling force	250 kN
Cylinder stroke	280 mm
Max. thrust speed	2 rpm
Max. torque	3,800 Nm
Max. spindle speed	60 rpm
Max. hydraulic pressure	250 bar
Length x Width x Height	960 x 567 x 625 mm
Weight	395 kg
Axis height / axis height with steel frame application (pit launch)	325/375 mm
Launch manhole (circular manhole)	Ø 1,000 mm
Length launch pit	1,200 mm
Length target pit	1,000 mm
Effective length pilot rods	450 mm
Diameter pilot rods	82.5 mm
Retrievable pipe / product pipe length	≥ 450 mm
Max. pipe OD	280 mm
Max. bore length (depending on soil conditions)	25 m

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